

## XYP 3: Low-pressure test unit

For performing functional tests and adjusting the measuring range on RLP and RLE 150 volume-flow controllers. Because the low-pressure source can be varied, this test unit can also be utilised for actual-value simulation of other low-pressure equipment. Conforms to the regulations on pressure equipment (97/23/EG Art. 3.3).

Housing of thermoplastic; front plate with adjuster knobs for setpoint and actual value, inscribed with connection diagram; compressed air connected via push-on connectors; two stepped connectors for soft plastic tubing (internal diameters 4 and 6 mm). Bracket with two pressure gauges (0...1.6 bar). Includes a bag of fitting material (containing tubing, 3 connectors Rp 1/8, 1 connector M4, 1 reduction connector).



T03063

Type	Actual-value signal $x_i$ Low-pressure source	Setpoint signal $X_s$ Volume flow	Weight kg
<b>XYP 3 F001</b>	5...500 Pa <sup>1)</sup>	0.2...1.0 bar $\triangleq$ 20...100% $\checkmark$	0.4
<b>XYP 3 F002</b>	1...160 Pa	0.2...1.0 bar $\triangleq$ 20...100% $\checkmark$	0.4
Pressure supply <sup>2)</sup>	1.3 bar $\pm$ 0.1	Connection diagram	<a href="#">A03209</a>
Output pressure	0...1.3 bar	Dimension drawing	<a href="#">M297503</a>
Air consumption	F001 48 l <sub>n</sub> /h	Fitting instructions	F001 MV 7327
	F002 76 l <sub>n</sub> /h	F002	MV 7339
Setting accuracy $x_i$ <sup>3)</sup>	5%		

### Accessories

**0297502 000** Bag with fitting material

- 1) Conversion kit (1...100 Pa) included.
- 2) See Section 60 on regulations concerning the quality of supply air, especially at low ambient temperature.
- 3) For more accurate testing, check the setting  $x_i$  with a fine-pressure meter.  
The percentage stated is based on 100% volume flow.

### Operation

The whole functional capability of this test unit is divided into several separate functions. These are described in the diagram on the front plate.

#### Actual-value simulation $x_i$

Using the  $x_i$  adjuster, the low-pressure signal (1...100 Pa for RLP 100 or 5...500 Pa for RLP 10, 20) can be created at the (+) connection. For accurate adjustment, a fine-pressure meter can be connected up to the (-) connection.

#### Setpoint simulation $X_s$

Using the  $X_s$  adjuster, the setpoint signal can create 20...100% of the volume flow (corresponds to 0.2...1.0 bar) at connection 6 and indicate this on the left-hand manometer.

#### Output pressure $p_2$

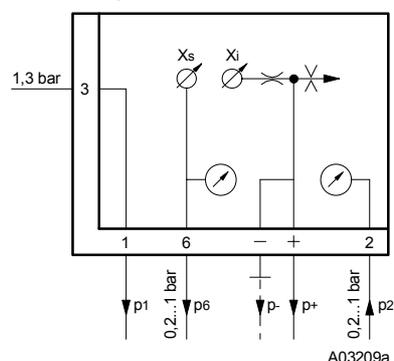
The controller output pressure  $p_2$  (control signal) can be indicated, via connection 2, directly on the right-hand manometer.

#### Supply pressure $p_1$

The test unit (connection 3) and the test object (connection 1) both have a supply pressure of 1.3 bar. Connection 1 must be closed off if the test object is electrical.

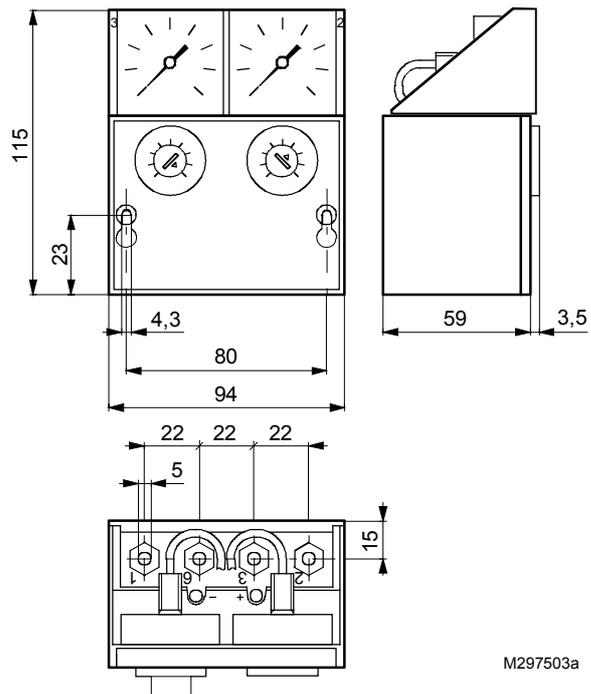
### Connection diagram

F001:  $p_+$  = 5...500 Pa  
F002:  $p_+$  = 1...100 Pa



- 3 = supply pressure 1.3 bar
- 1 = supply pressure to the test object
- 2 = output pressure from the test object
- 6 = setpoint  $X_s$ , 0.2...1.0 bar
- = connection for fine-pressure meter
- + = actual value  $x_i$  (low pressure)

### Dimension drawing



M297503a